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Clause 5.7.2 Of W59-13 Are Used. Preheat And Interpass Temperatures Above The Minimum Shown In Table 5.3 May Be Used (a) For Highly Restrained Welds; (b) For Certain Combinations Of Steel Thickness And Weld Energy Input Levels When The Steel Composition 1th, 2024

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DC Type. The Electrode Used For Arc Welding Could Be Consumable Or Non-consumable. For Non-consumable Electrode An External Filler Material Could Be Used. 1.1.2 Gas Welding: In Gas Welding Process A Focused High Temperature Flame Produced By Combustion Of Gas Or Gas Mixture Is Used To Melt The Work Pieces To Be Joined. An External 1th, 2024

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