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MIG Flow Rate Chart - MIG Gas Waste & Weld QualityMIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes May 3th, 2024MIG Guns, MIG Consumables & Welding Accessories Catalog4 MIG Welding Products & Accessories U.S. Customer Care: 800-426-1888 / FAX 800-535-0557 Canada Customer Care: 905-827-4515 / FAX 800-588-1714 MIG Gun Se Jan 1th, 2024Guide To MIG WELDING GUIDE TO MIG/MAG WELDINGFlux Cored Welding Is A Type Of MIG/MAG Welding Using A Standard MIG/MAG Power Source But Uses A Consumable Which May Contain A Core Of Constituents Which Allow The Process To Self-shield Itself Therefore Requiring No Additional Gas Shield Supply. This Makes It Suitable For Welding Mar 2th, 2024.

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