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Communication Protocol For Connecting Slaves With This Communication Protocol. Port2 Can Provide FATEK High Speed CPU Link Function. Extended Usage • Under Standard I Terf C E, As The L V F Ormul I-dr OpFATEK R485 Oi Int 232 CP LINK Etwork. • Under L Adder Di Gr Mpr Ocntr Lled In Terf Eyp S, Port1~Por 4 H She Fllow Ing Unct On : 1th, 2024

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C0-00dr-d 120 0 C0-00ar-d C0-01dd1-d 140 60  
C0-01dd2-d C0-01dr-d 140 0 C0-01ar-d C0-02dd1-d  
140 60 C0-02dd2-d 140 0 C0-02dr-d C0-10dd1e-d 120  
... C0-11dre-d C0-11are-d 8 Ac Rs-485 + \_ Lg  
C0-11dd1e-d C1 X1 X2 X3 X4 C2 X5 X6 X7 X8 C3 Y1 Y2  
Y3 Y4 C4 Y5 Y6 +v Lnk/act Port1 Pwr Run Err Run Stop  
P

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PLC Vs. Safety PLC - Fundamental And Significant  
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Presses Introduction Safety Systems Have Traditionally  
Required Hard Wiring And The Use Of Electro-  
mechanical Components, As Required By The 3th,  
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LabVIEW And Arduino As A Gateway To PLC

Programming Dr. Wesley B. Williams P.E., University Of North Carolina, Charlotte Dr. Wesley B. Williams Is An Assistant Professor In The Department Of Engineering Technology And Construction Management At The University Of North Carolina At Charlotte. Dr. 2th, 2024

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