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Calibrated Hole. For Manual Tapping, A Complete Set Of 3 Taps Is Normally Required (roughing: 1 Stroke, Half-finisher: 2 Strokes, Finisher: 0 Stroke). Tighten The 4-sided Tail Of The Tap In The Left Turn. Position The Tap Vertically Into The Hole And Turn Slowly To The Right. Lubricate With Cutting Oil (steel Or Aluminum). 3th, 2024

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