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### **Guide To MIG WELDING GUIDE TO MIG/MAG WELDING**

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## **MIG Flow Rate Chart - MIG Gas Waste & Weld Quality**

MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes 1th, 2024

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Page 4 Of 31 Intended Use The Klutch MIG 140i Is An Inverter-powered, Wire Feed Welder For Flux Core And MIG Welding. It Comes Complete W 2th, 2024

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Color. Found On Vehicles Before 1941. Protective Green A.MIG 019 4BO: Green Paint Used As A Primer, Protection From Corrosion And Camou~age Color. Standard Color From 1941 Onward, But Also Used Before. 4BO A.MIG 053 Dark Green ~°. (ZIS)-508 (khaki Green): Standard Basic Color Used By Soviet Unio 2th, 2024

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