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Parameter Name Explanation Normal Setting Range SV063 DA1MPY D/A Output Channel 1 Output Scale -32768 To 32767 SV064 DA2MPY D/A Output Channel 2 Output Scale When “0” Is Set, The Output Will Be Made With The Standard Output Unit. To Change The Output Unit, Set A Va May 1th, 2024

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Zero Point Return Parameter 2101-I/O Spindle Parameter Spindle NC 6500-PLC
Timer 6200-PLC Counter 6401-PLC Bit Select PLC Constant 6301-Custom Variabl
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Name SV SP Alarm Details Reset 20 Motor Side Detector No Signal 1 A PLG Z Phase
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