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NOTE: The Pump Clutch Is 8 Groove And The Belt Is 7 Groove. 6. Install The Serpentine Belt According To The Belt Diagram Without Idler (10) Installed. With The Belt In Place, Load The Belt Tensioner And Install Idler (10) With Bolt (11), And Bushing (9) Into The Lowest Possible Adjust-ment Hole On Bracket (8). Jun 3th, 2024

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