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22 240 248 0.570 0.570 0.173 0.198 Crane 316-2 19 43 48 24 242 252 0.505 0.505  
0.178 0.205 Crane 296-2 20 46 52 22 246 254 0.619 0.619 0.188 0.193 Crane ...  
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**ENGINE GROUP 302 FORD 302 FORD 351 FORD 351 FORD ...**

Bearing Cap Material Steel Steel Nodular Iron Nodular Iron Steel Steel  
Recommended Max. Stroke 4.000" 4.250" 4.500" 4.500" – – Rear Crankshaft Seal  
Type 1-Piece2-Piece1-Piece 1-Piece 1-Piece 2-Piece Cam Bearing Design  
M-6261-R351 M-6261-R351 Std. Std. Roller Roller Common Journal Common Journal  
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