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#### Caddyt TA33, TA34

B = Micro Pulse 0 = OFF; 1 = ON I = Min Current 0 -- 99% Gas Pre--flow This Controls The Time During Which Shielding Gas Flows Before The Arc Is Struck. Micro Pulse In Order To Select Micro Pulse, The Machine Must Be In The Pulsed Current Function. The Value For Pulse Tim 1th, 2024

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This Does Not Affect Performance In Any Way. B. LOCK-IN "ON" Position. 12 D-36704-B Figure 3-1. Schematic Diagram PCM-500i, 220 Vac, 50/60 Hz, 1-Phase. 13 ... Genuine ESAB Parts And Products Be Used With This Equipment. The Use Of Non-ESAB Par 3th, 2024

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S TA33 AC/DC S TA34 AC/DC See The Separate Instruction Manual For A Detailed Description Of The Control Panels. 4 TECHNICAL DATA Tig 2200i AC/DC Mains Voltage 230V,  $\pm 10\%$ ,  $1{\sim}50$  Hz Primary Current Imax TIG Imax MMA 27.4 A 25.0 A Open--circuit Voltage 40 W Setting Range TIGAC\*/DC MMA 3 -- 220 A 4 -- 160 A Permissible Load At TIG AC/DC 20% Duty ... 3th, 2024

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Overloaded Welding Cable Can Overheat And Create A
Fire Hazard. 6. After Completing Operations, Inspect
The Work Area To Make Certain There Are No Hot
Sparks Or Hot Metal Which Could Cause A Later Fire.
Use Fire Watchers When Neces-sary. 7. For Additional
Information, Refer To NFPA Standard 51B, "Fire
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