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The Thimble Or Ratchet. 2. Place The Object To Be Measured Between The Spindle And Anvil. 3. Close The Spindle By Turning The Ratchet, Not The Thimble. The Ratchet Prevents Excess Pressure On The Object Being Measured, So You Don't Squash It And Get A False Reading. 4. 2th, 2024Vernier Calipers And Micrometers103). A Vernier Scale Is Therefore Used. For The Measurement Of Very Small Lengths (to 0.01 Mm) A Micrometer Screw Gauge Is Used (see Opposite). Vernier Scale A Short Scale Which Slides Along A Fixed Scale. The Position On The Fixed Scale Of The Method Of Reading Position Of Zero Line On Vernier Scale: 1. Read The Position Of The Zero Line 14th, 2024How To Read Vernier CalipersThe Vernier Is Placed .300" Off From Zero Point. Fractional Reading Vernier Scale. 1/16" On The Main Beam Is Subdivided Into Eight Or To 1/128". Decimal Reading Vernier Scale.1/40th Of An Inch Is Subdivided Into 25 By The Vernier To Read To One-thousandth. One Inch Is First Divided Into Ten, And Then 40 Graduations. Each Smallest Graduation On ... 10th, 2024.

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