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1. Valve Body Removal From Case (Figure 6 & Color Chart) A. Remove 13 (red) Accumulator Control Body Bolts. B. Remove The Main Control Body Assembly By Removing 16 (green) Bolts. NOTE: Do Not Remove The Two Lower-to-upper C 3th, 2024

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3 Front Pump Lathe Cut Seal 4 Complete Pump Assembly 5 Pump Gears 6 Stator Support Bushing (front) ... 34 Overdrive Piston Snap Ring 35 Overdrive Clutch Piston 36 Center Support Ball Bearing ... Intermediate Apply Plate 41 Intermediate Friction 42 Intermediate Steel 43 Intermediate Pressure Plate 44 Intermedi 3th, 2024

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217 III. DESCRIPTION QTY. YEAR PART NO. REFERENCE NO. RWD FORD E4OD, 4R100

4 SPEED OVERDRIVE BANDS Prefix Key: B = Borg Warner 1th, 2024

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Bearing Cap Material Steel Steel Nodular Iron Nodular Iron Steel Steel  
Recommended Max. Stroke 4.000" 4.250" 4.500" 4.500" -- Rear Crankshaft Seal

Type 1-Piece2-Piece1-Piece 1-Piece 1-Piece 2-Piece Cam Bearing Design  
M-6261-R351 M-6261-R351 Std. Std. Roller Roller Common Journal Common Journal  
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